

column chromatographic workup on silica gel. The NMR data might correspond to  $[\{W(CO)_5\}_2(\mu, \eta^1\text{-P}_2\text{Cl}_4)]$ , for which a molecular ion peak at  $m/z$  (%) 851.7 (3) was found in the mass spectrum (EI-MS (70 eV, 50 °C)) of the crude reaction mixture. The analogous Cr derivative  $[\{Cr(CO)_5\}_2(\mu, \eta^1\text{-P}_2\text{Cl}_4)]$  (**5**) has been synthesized and structurally characterized in reference [17].

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## Crystal Structures from a Building Set: The First Boridecarbides of Niobium\*\*

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*Dedicated to Professor Gerhard Thiele  
on the occasion of his 65th birthday*

Borides and carbides of the “early” transition metals are distinguished by high chemical stability and unique physical properties such as high melting points (NbB<sub>2</sub>: 3036 °C, NbC<sub>1-x</sub>: 3600 °C), great hardness (NbB<sub>2</sub>: 33 GPa, TiC: 27 GPa), and metallic conductivity. The development of methods to generate high temperatures<sup>[1]</sup> has enabled the syntheses of these compounds. Structure analyses revealed that carbides can be described as interstitial compounds with carbon atoms in the octahedral holes of a close-packed array of metal atoms.<sup>[2]</sup> NaCl-type structures prevail, frequently combined with a significant variation in the carbon content and a number of stacking and ordering variants have been described.<sup>[3]</sup> In contrast, in borides the boron atoms usually prefer a trigonal prismatic coordination. Different compositions are given by connecting the prisms in different manners through the rectangular faces. According to the degree of condensation zigzag chains result (monoborides MB), single (M<sub>3</sub>B<sub>4</sub>) or double chains (M<sub>2</sub>B<sub>3</sub>) of boron hexagons, or graphite-like layers of hexagons (diborides MB<sub>2</sub>, AlB<sub>2</sub>-type). Without exception the boron–boron separations at around 1.8 Å are in the region of single bonds (e.g. V<sub>3</sub>B<sub>4</sub>, Nb<sub>3</sub>B<sub>4</sub>, CoB).<sup>[4, 5]</sup>

An increase of these unique properties, or their modification, may be possible in ternary compounds M/B/C (M = metal atom). Numerous investigations by conventional means (direct reaction of the elements at high temperatures, melting in an arc furnace followed by annealing) only gave Mo<sub>2</sub>BC, which is known since 1963.<sup>[6, 7]</sup>

We suppose the main reason for the unsuccessful syntheses of further transition metal boridecarbides is that in the temperature region in which the desired compounds are thermodynamically stable product formation is impossible because of kinetic reasons. Our earlier investigations have shown that the use of molten metals as a reaction medium, as in an “auxiliary bath technique” (Lebeau<sup>[8]</sup>), leads to single crystals of new compounds, which are not accessible by other means.<sup>[9]</sup>

For transition metal borides the use of aluminum as an auxiliary metal is well established.<sup>[10]</sup> But aluminum is not suitable for the synthesis of analogous carbides because the formation of Al<sub>4</sub>C<sub>3</sub> dominates. The same is true in attempts to prepare boridecarbides as carbon again reacts to give Al<sub>4</sub>C<sub>3</sub>.<sup>[5]</sup> With copper, which forms neither borides (exception CuB<sub>~24</sub>) nor carbides,<sup>[11]</sup> as an auxiliary metal single crystals of boron

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carbide  $B_4C^{[5,12]}$  are formed but no boridecarbides are produced. The starting point of our experiments was to try and vary the ratio of Al:Cu to assure a sufficient high reactivity of the transition metal towards boron and carbon on the one hand and to avoid the formation of  $Al_4C_3$  and  $B_4C$  on the other.<sup>[5]</sup> In the system Nb/B/C this concept led, for the first time, to the successful synthesis of a series of boridecarbides (see Experimental Section). The compounds  $Nb_3B_3C$ ,  $Nb_4B_3C_2$ ,  $Nb_7B_4C_4$ , and  $Nb_7B_6C_3$  were yielded as single crystals and their structures determined.<sup>[13]</sup>

All the four crystal structures (see Figure 1) are characterized by a separation into two partial structures with a layerlike arrangement. In the boride partial structure, boron

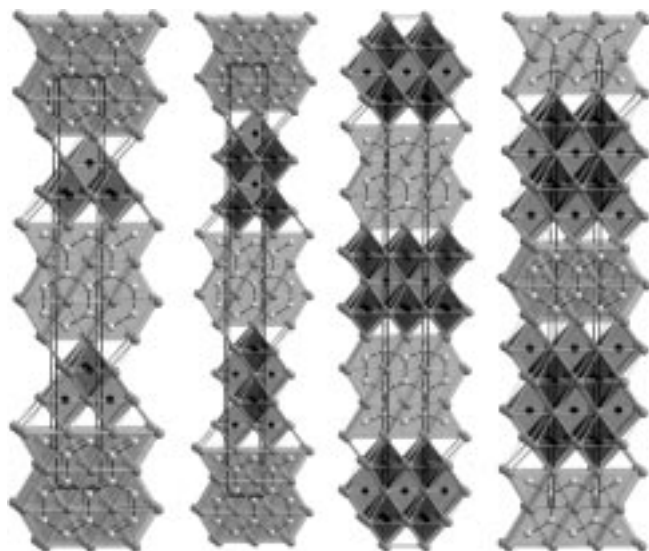


Figure 1. Crystal structure of (from left to right)  $Nb_3B_3C$  (view in  $[100]$ ),  $Nb_4B_3C_2$  (view in  $[100]$ ),  $Nb_7B_6C_3$  (view in  $[010]$ ), and  $Nb_7B_4C_4$  (view in  $[001]$ ). Atoms: Nb grey, B white, C black; polyhedra:  $Nb_6C$  octahedra dark,  $Nb_6B$  trigonal prisms light.

atoms are trigonal prismatically coordinated by niobium. These trigonal prisms are interconnected by the rectangular faces forming boron–boron bonds. Thus the boron atoms build up hexagons which are connected to chains ( $Nb_7B_4C_4$ ) or double chains ( $Nb_3B_3C$ ,  $Nb_4B_3C_2$ ,  $Nb_7B_6C_3$ ). A junction to layers is made by joining the trigonal faces; the same structural motif is found in  $Nb_3B_4$  and  $Nb_2B_3$ . The carbide partial structure represents a fragment of an NaCl-type (100)-layer, that is, a cubic close packing of Nb atoms with carbon atoms in octahedral holes. The thickness of these layers varies, resulting in different compositions:  $(NbC)_2$  in  $Nb_3B_3C$ ;  $(NbC)_3$  in  $Nb_7B_6C_3$ ;  $(NbC)_4$  in  $Nb_4B_3C_2$  and  $Nb_7B_4C_4$ .

Therefore the crystal structures of the four ternary compounds can be reduced to well-known fragments of binary phases by a combination of layers with different thickness:  $Nb_3B_3C = (Nb_2B_3)_2(NbC)_2$ ,  $Nb_4B_3C_2 = (Nb_2B_3)_2(NbC)_4$ ,  $Nb_7B_6C_3 = (Nb_2B_3)_2(NbC)_3$ ,  $Nb_7B_4C_4 = Nb_3B_4(NbC)_4$ . Because of this close relationship the distances between the atoms are comparable to those in the binary compounds (Nb–Nb: 3.05–3.17 Å, Nb–C: 2.11–2.27 Å, Nb–B: 2.34–2.50 Å, B–B: 1.80–1.85 Å). The separation into two partial structures avoids boron–carbon bonds, which are known

from the boridecarbides of alkali earth metals,<sup>[14]</sup> rare earth metals,<sup>[15]</sup> and aluminum.<sup>[9c]</sup> A significant substitution, that of boron for carbon, which is discussed in literature,<sup>[3,4]</sup> seems to be impossible because of the fundamentally different coordination spheres.

The free combination of boride and carbide layers is possible because both partial structures are based on a quadratic net of Nb atoms ( $4^4$  net according to Schläfli). The different coordination polyhedra result from different ways of stacking the layers. For the carbide partial structure the next layer of Nb atoms is placed above and below the center of the square forming an octahedral hole. In the boride partial structure subsequent layers are placed identically above and below an edge of the square. Boron atoms are in trigonal prismatic holes above and below the square planes. Because there are twice as many boron atoms as Nb atoms in the  $4^4$  nets an  $NbB_2$  composition results. The partial structures are linked because they share the “outer”  $4^4$  net of the layers. The different sizes of partial structures are described by the general formula  $(NbB)_2(NbB_2)_n(NbC)_m$ :  $Nb_3B_3C$  ( $n=2$ ,  $m=2$ ),  $Nb_4B_3C_2$  ( $n=2$ ,  $m=4$ ),  $Nb_7B_4C_4$  ( $n=1$ ,  $m=4$ ), and  $Nb_7B_6C_3$  ( $n=2$ ,  $m=3$ ). The example of  $Nb_3B_3C$  and  $Nb_4B_3C_2$  shows the space group remains unchanged if the value of  $n$  is changed by two (or any other even number). Independent of the  $n$  value the same is true for the values of  $m$ . So all members of the series  $Nb_xB_yC_z$  can be reduced to one of four basic types, depending on whether  $m$  and  $n$  have odd or even values (see Table 1). Three of the four different combinations, leading to four different space groups, could be identified experimentally by us. Only for the case where  $n$  and  $m$  are odd (space group  $Pmmm$ ) have we been unable to find a niobium boridecarbide.

Table 1. Classification of phases  $Nb_xB_yC_z$  and related compounds according to a building-set principle  $[(NbB)_2(NbB_2)_n](NbC)_m$ .

| $m$ even<br>$n$ even             | $m$ even<br>$n$ odd           | $m$ odd<br>$n$ even                | $m$ odd<br>$n$ odd                 |
|----------------------------------|-------------------------------|------------------------------------|------------------------------------|
| $Cmcm$                           | $Immm$                        | $Cmmm$                             | $Pmmm$                             |
| $Nb_3B_3C$<br>$n=2$ , $m=2$      | $Nb_7B_4C_4$<br>$n=1$ , $m=4$ | $Nb_7B_6C_3$<br>$n=2$ , $m=3$      | –                                  |
| $Nb_4B_3C_2$<br>$n=2$ , $m=4$    |                               |                                    |                                    |
| $Mo_2BC/Nb_2BN$<br>$n=0$ , $m=2$ | $Nb_3B_4$<br>$n=1$ , $m=0$    | $Cr_2AlB_2^{[a]}$<br>$n=0$ , $m=1$ | $Cr_3AlB_4^{[a]}$<br>$n=1$ , $m=1$ |

[a] Ordering and defect variant, because C positions are empty and there are two kinds of metal atoms.

On the basis of this building-set principle it is not only possible to specify the different space groups for the four different variants but one can also predict lattice constants and positional parameters of each atom. Furthermore several other compounds with close structural relationships can be arranged into this scheme. Binary borides can be included by setting  $m=0$  ( $n=0$ :  $NbB$ ;  $n=1$ :  $Nb_3B_4$ ;  $n=2$ :  $Nb_2B_3$ ;  $n \rightarrow \infty$ :  $NbB_2$ ). The structure of  $Mo_2BC$  can also be classified ( $n=0$  and  $m=2$ ), where the boride fragment (zigzag chain) corresponds to the monoboride  $MoB$ . Crystal structure arrangements of ternary borides are yielded if the carbon

positions are empty and the metal positions were occupied in an ordered way by two different metals (see Table 1).

In general it should be possible to synthesize boridecarbides of other transition metals by following the modified auxiliary metal bath technique. Their crystal structures should fit the building-set principle outlined above. The fact that despite many attempts the synthesis of compounds analogous to  $\text{Mo}_2\text{BC}$  failed<sup>[16]</sup> shows that besides geometrical reasons electronic factors also determine the field of stability and existence of transition metal boridecarbides. The existence of  $\text{Nb}_2\text{BN}$ ,<sup>[17]</sup> which is isotypical to  $\text{Mo}_2\text{BC}$ , suggests that the same considerations are valid for M/B/N systems too. Experimental work in this field has been started. Further investigations on physical properties (electrical conductivity, magnetic properties) and band-structure calculations on niobium boridecarbides are in progress.

### Experimental Section

Syntheses were carried out in corundum crucibles with argon as the inert atmosphere. The temperature program for a horizontal tube furnace was: RT to 1600 °C with 400 °C h<sup>-1</sup>, 24 h holding, cooling to 1500 °C with 100 °C h<sup>-1</sup>, cooling to 1100 °C with 1 °C h<sup>-1</sup>, cooling to RT with 150 °C. Molar ratios Cu:Al:B:C:Nb were chosen as:  $\text{Nb}_3\text{B}_3\text{C}$ : 20:5:2:1:4,  $\text{Nb}_4\text{B}_3\text{C}_2$ : 20:5:0.2:0.1:0.2,  $\text{Nb}_7\text{B}_6\text{C}_3$ : 20:5:2:1:2,  $\text{Nb}_7\text{B}_4\text{C}_4$ : 20:5:0.1:0.1:0.2. Single crystals were yielded as irregularly shaped polyhedra after dissolving the metal excess in half conc.  $\text{HNO}_3$ . A comparison of calculated and observed X-ray powder diagrams revealed that in all cases only one ternary compound was the main product with, in each case, microcrystalline NbC as a by-product. By means of energy dispersive X-ray spectroscopy (EDX) Nb was detected as the only metal, that is, the auxiliary metals Cu and Al were not incorporated significantly.

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